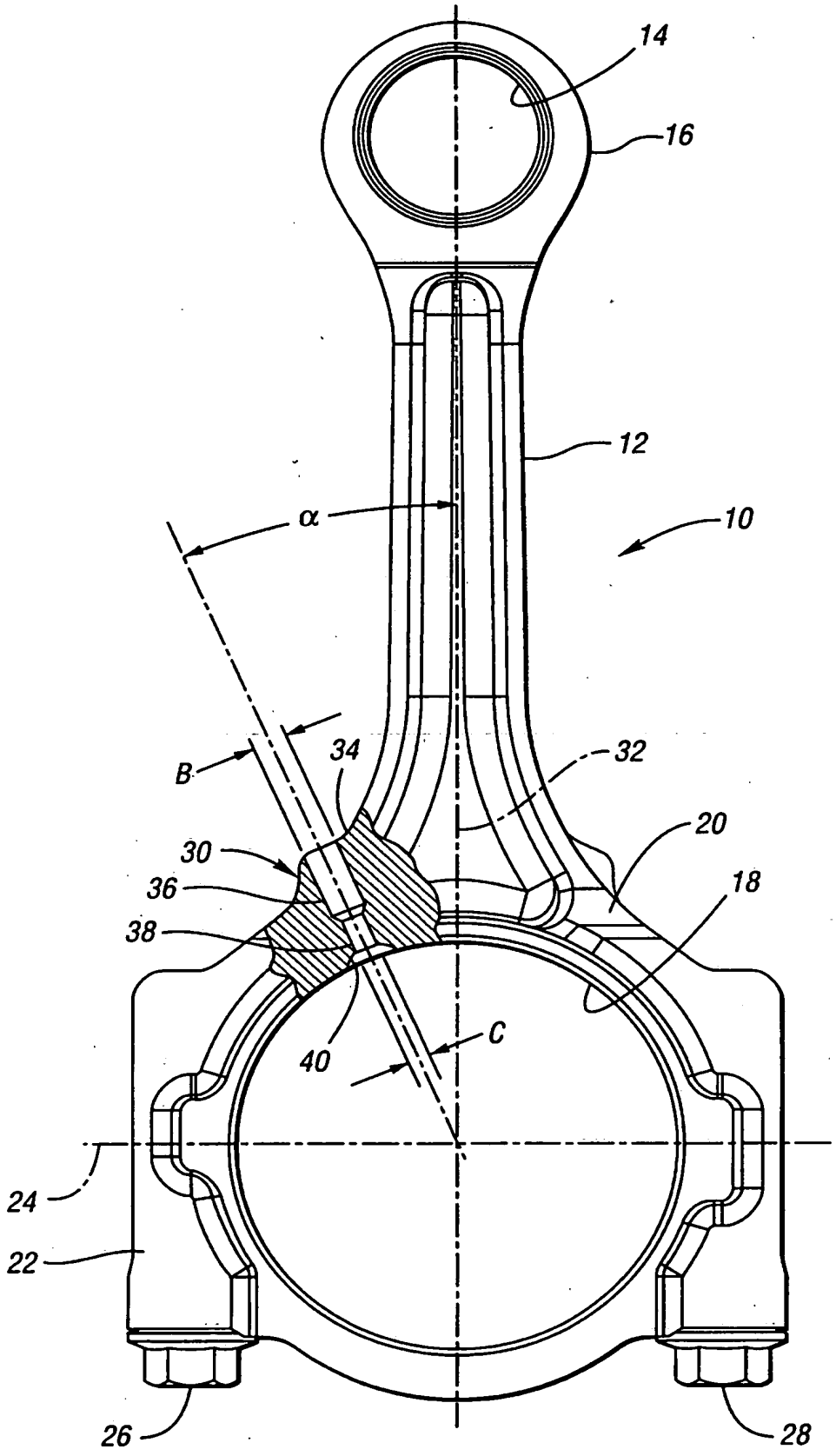

FIG. 1

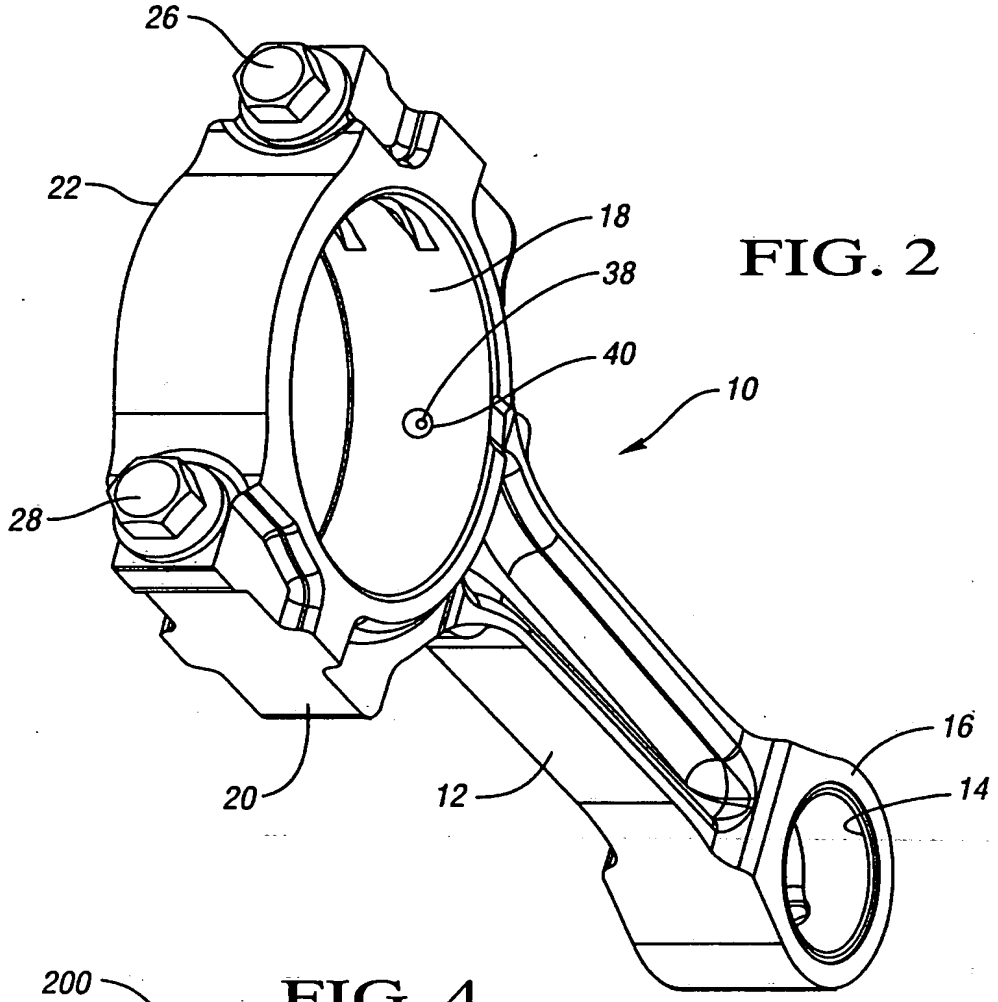
26
22
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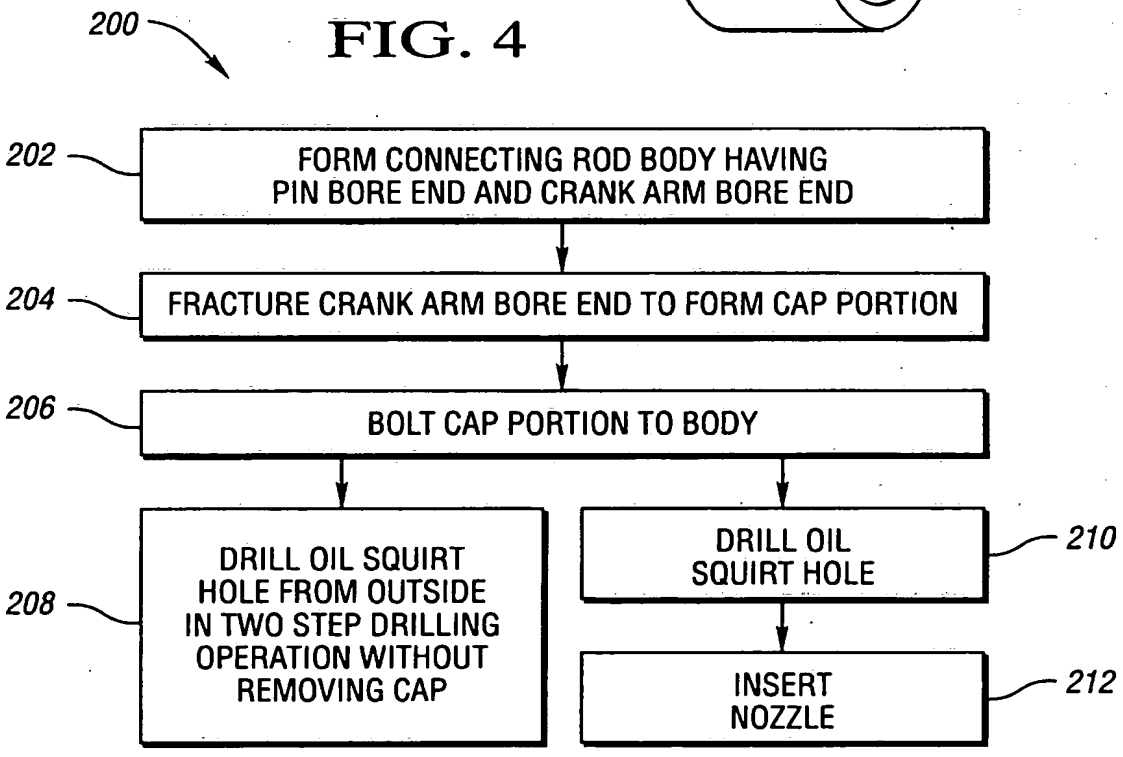
FIG. 2

FIG. 4


200
202
FORM CONNECTING ROD BODY HAVING PIN BORE END AND CRANK ARM BORE END
204
FRACTURE CRANK ARM BORE END TO FORM CAP PORTION
206
BOLT CAP PORTION TO BODY
208
DRILL OIL SQUIRT HOLE FROM OUTSIDE IN TWO STEP DRILLING OPERATION WITHOUT REMOVING CAP
210
DRILL OIL SQUIRT HOLE
212
INSERT NOZZLE

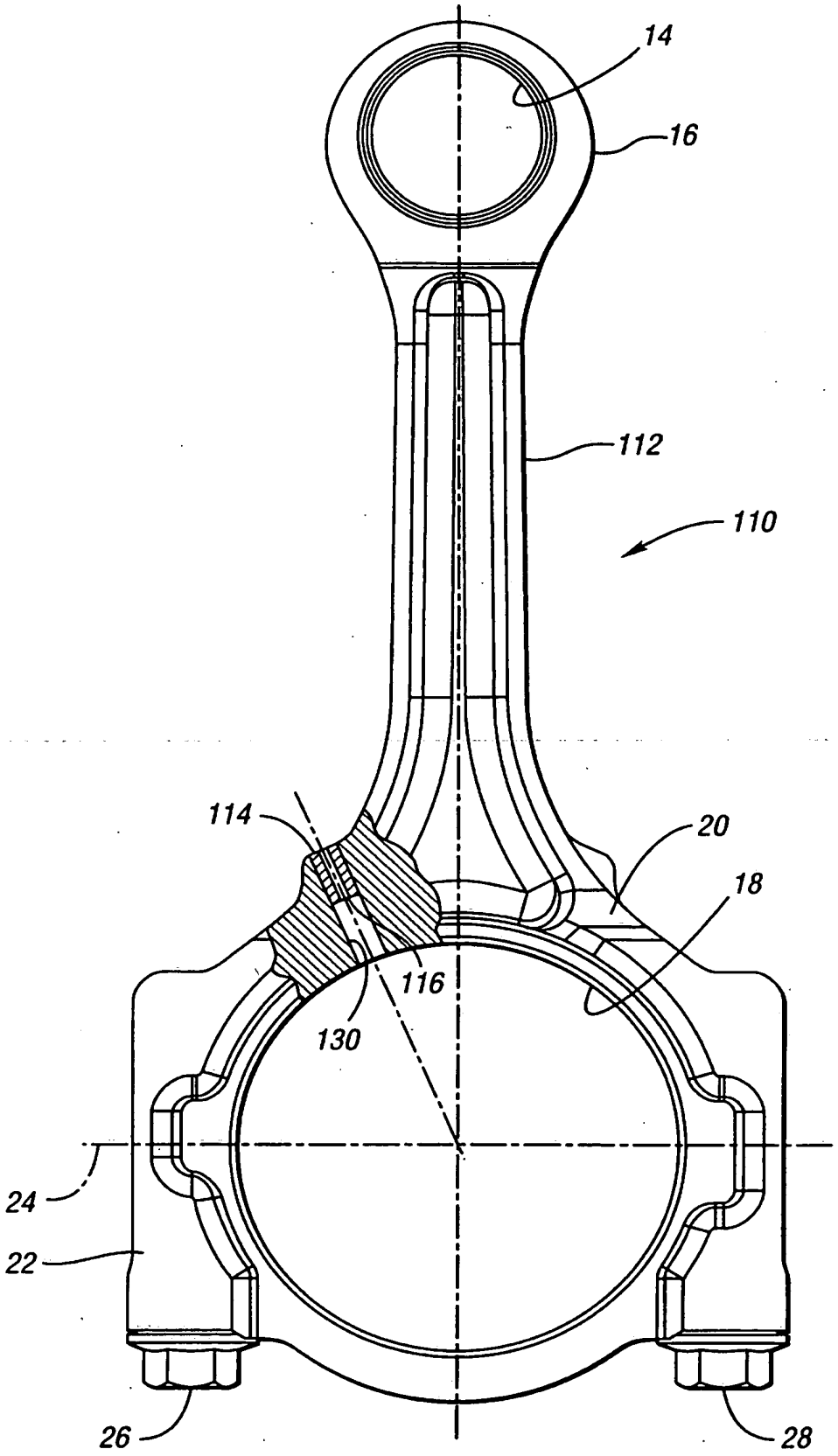


FIG. 3